

Specification

Used Filing Line for non-returnable PET-Bottles # 10-24052

Make	KRONES, Kaeser, Comag, Lachenmeier
Capacity	14.000 bottles/h at 0,5l bottle 12.000 bottles/h at 1,5l bottle
Neck finish	PCO 1810
Filling product	carbonated water and soft drinks with 15°C and 8,0 g/l CO ₂
Year	2004
Packing	3 x 2 (with and without handle)
Pallet	4 x ¼ Plastic pallet (600 x 400 mm) 2 x Half-size pallet (800 x 600 mm) on Euro pallet (1.200 x 800 mm)
Control Uni	Siemens S7 300
Kind of current	TN-S-net, 400 V, 50 Hz
Availability	October 2024

MACHINES:

Blowmoulder-Filler-Bloc	KRONES Contiform S08 Incl. preformtipper Tanner, Prefromconveyor Cooling Unit KKT Kraus KLC50N Mecafill VKP-PET 2880-80-113 Neckhandling Automatic butterfly valves Neumo Plastic screw capper KRONES with 10 heads Pick & Place thread spraying system Inkl. cap conveyor system
Compressor	Kaeser <i>ONLY</i> Booster step
Mixer	KRONES MSF 24/2 vacuum-assisted deaeration Brixmeter CO ₂ -meter
Velcorin Dosing Unit	Burdomat II G

- Container Inspection** KRONES Checkmat FM-G
 Fill height (underfill) and cap control with gamma

- Labelling Machine** KRONES Unimodul 600-15
 Controll labelling station 2-3-340 for wrap-around label from a reel with hotmelt
 2 x cold glue labelling station 8-8-130 for paper label

- Container Inspection** KRONES Checkmat E
 Label Check existence

- Code Device** Excel 170i UHS

- Packing Machine** KRONES Variopac FS-30
 6-lane infeed, 2 lane production (3x2)
 Foil only

- Handle Applicator** Comag H 40/2
 2 lanes

- Palletizer** KRONES Robot 3A
 2-lane infeed
 Shutter gripper system
 Layer pad inserter 4-sections (for ¼-size pallet)

- Pallet Safety** Lachenmeier Multi Flex1
 Stretch shroud applicator

Inclusive Bottle-, Pack- and Pallet conveyor according to layout









